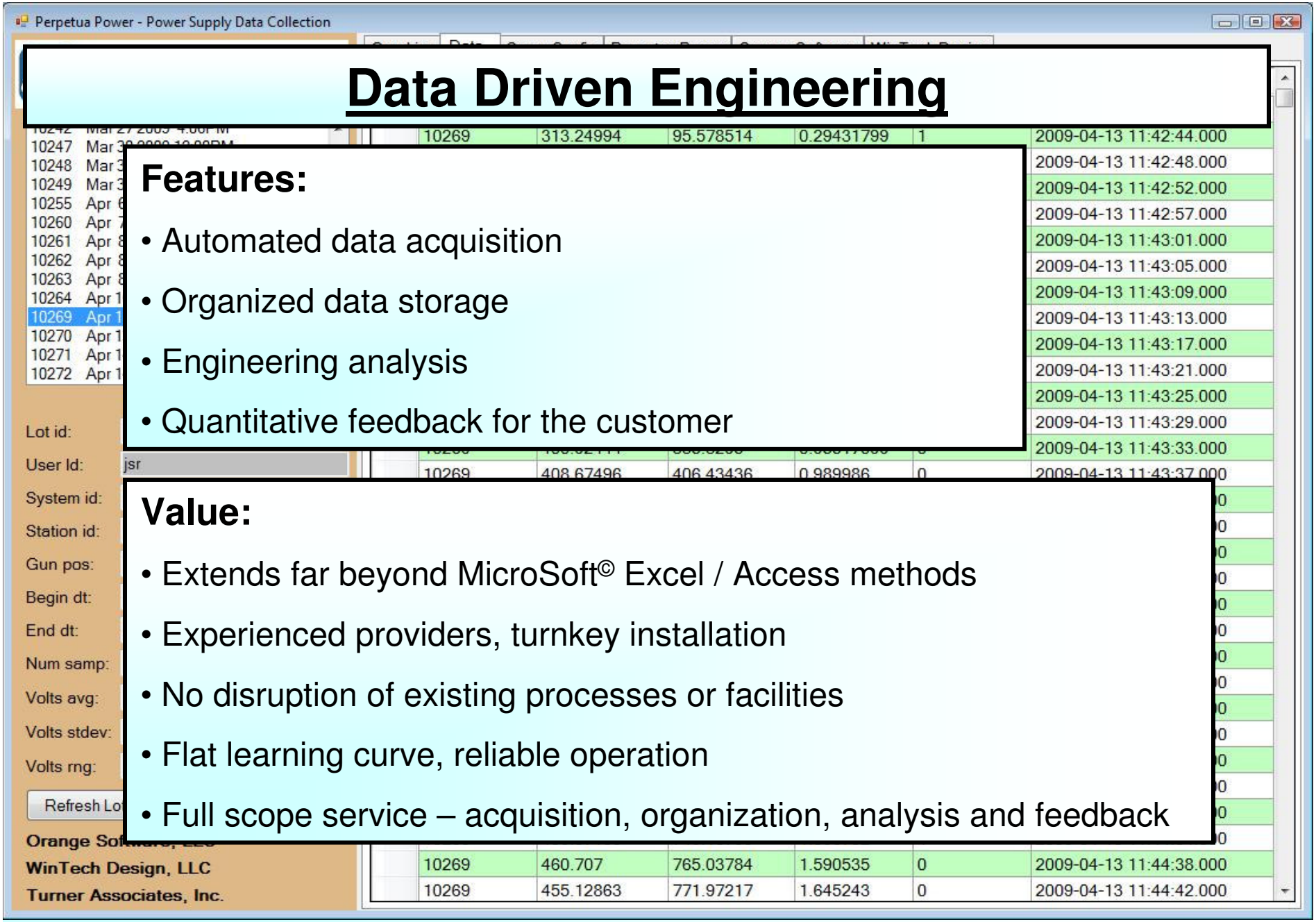


Data Driven Engineering

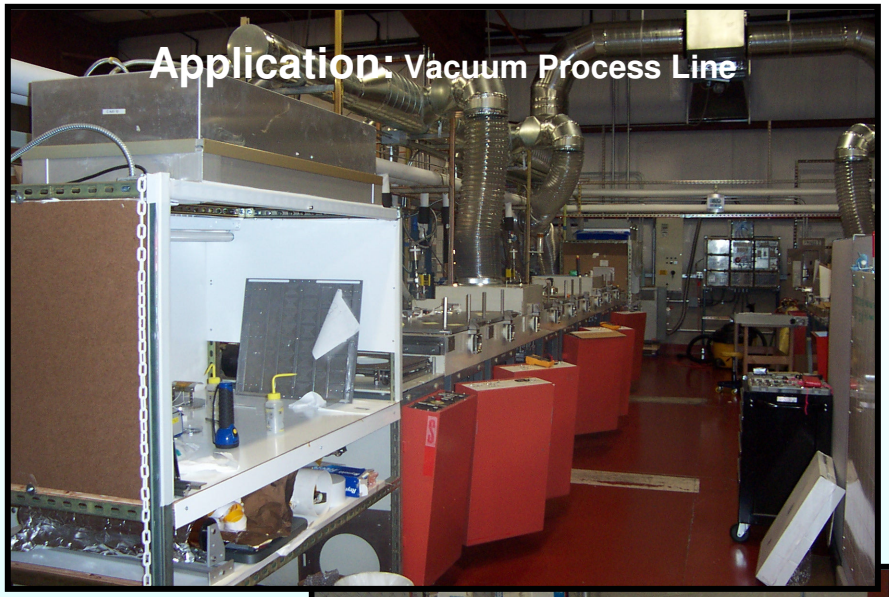
Features:

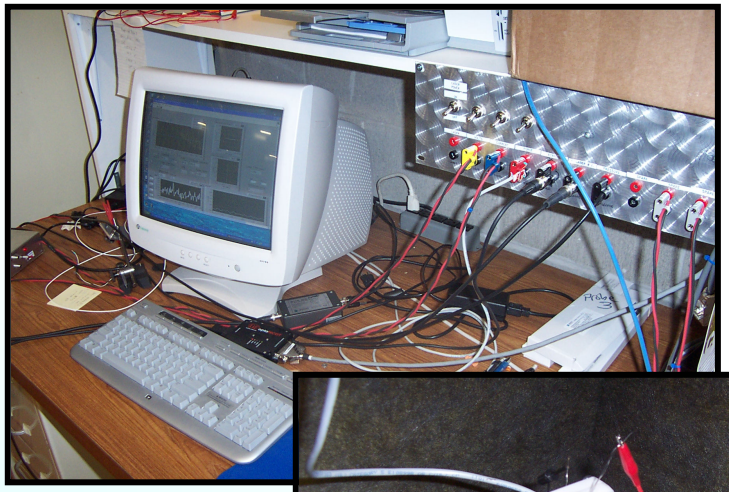
- Automated data acquisition
- Organized data storage
- Engineering analysis
- Quantitative feedback for the customer

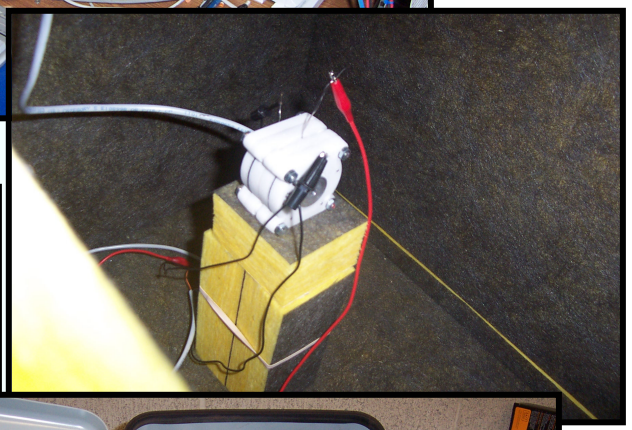
Value:

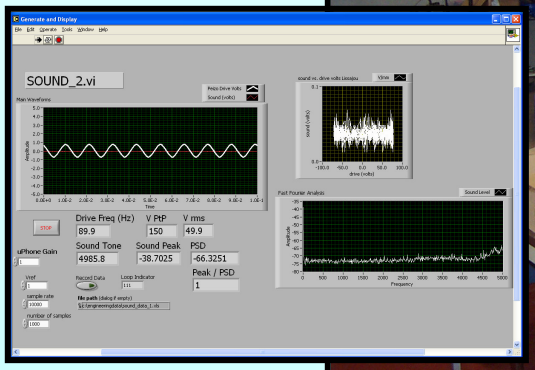
- Extends far beyond MicroSoft© Excel / Access methods
- Experienced providers, turnkey installation
- No disruption of existing processes or facilities
- Flat learning curve, reliable operation
- Full scope service – acquisition, organization, analysis and feedback

What is it? Accelerated Process & Product Development





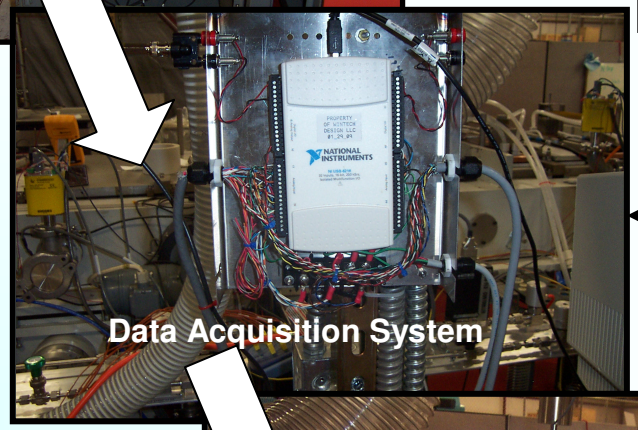




How does it work?

H/W example - Process Development

- **Voltage**
- **Amperage**
- **Watts**
- **Event Counts**
- Temperature
- Pressure
- Conveyor Speed



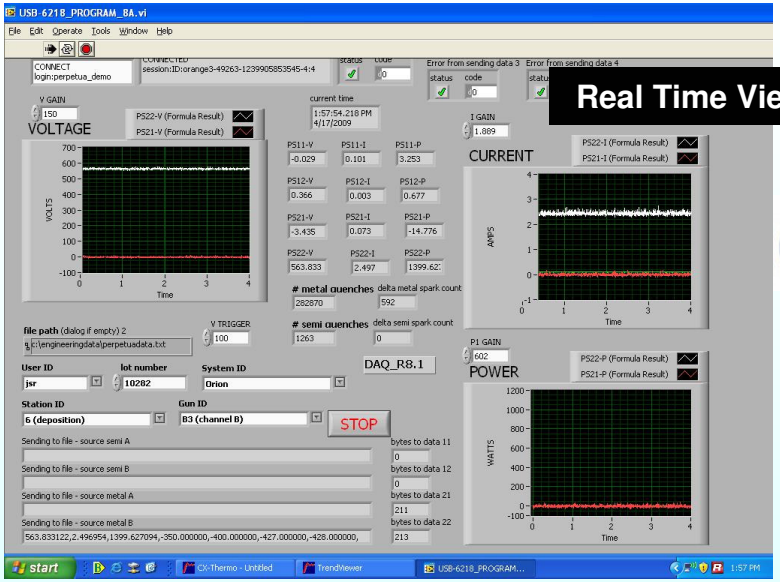
Acquire

Wireless

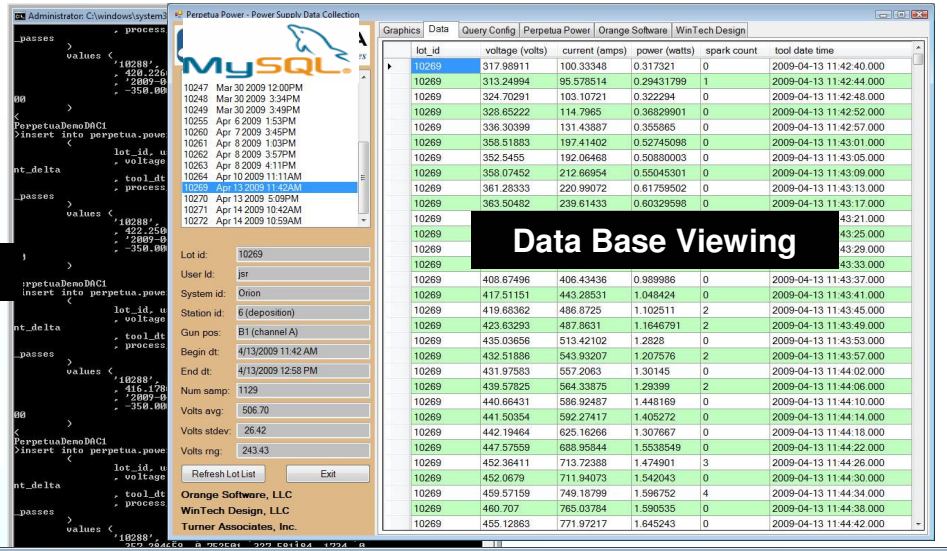
How Is Data Managed?

Data flows to, and viewed from Server

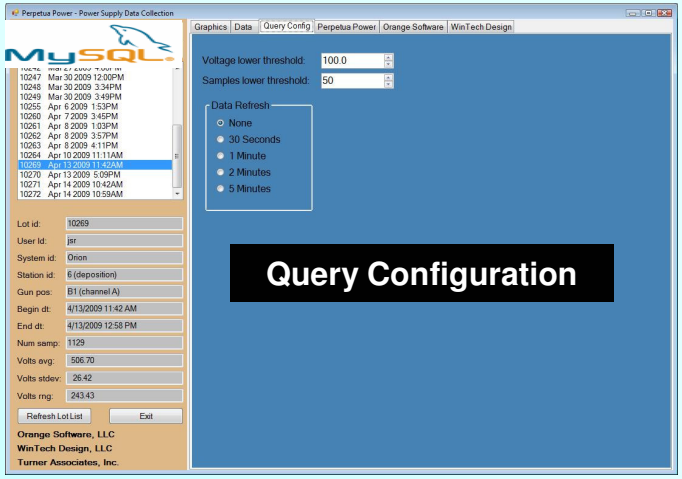
Wireless



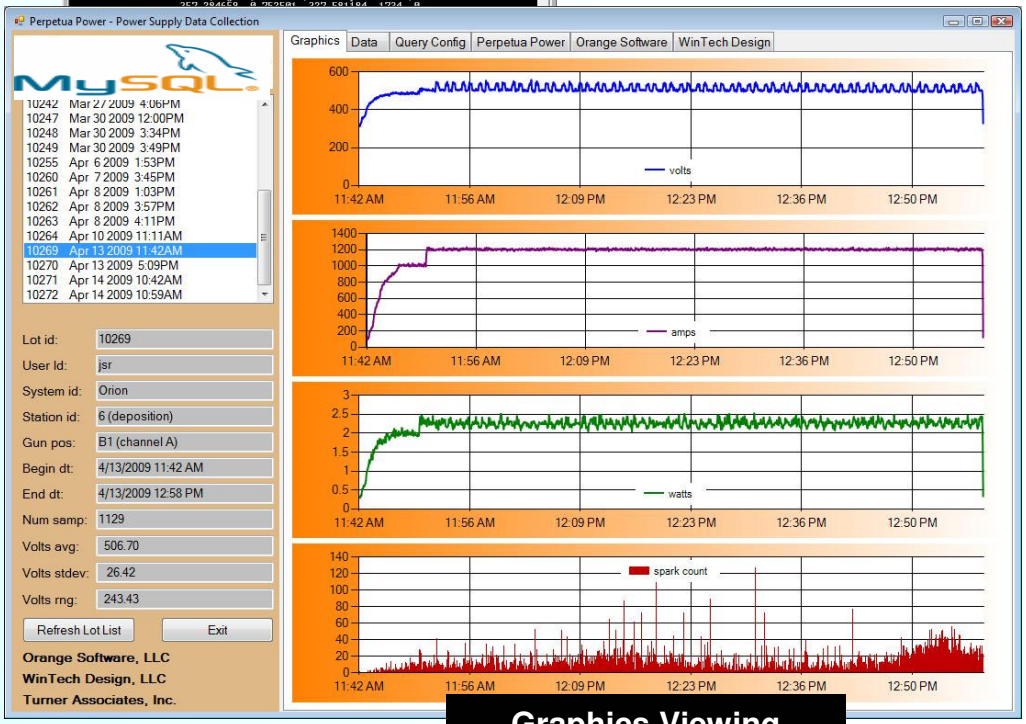
Real Time Viewing



Data Base Viewing



Query Configuration

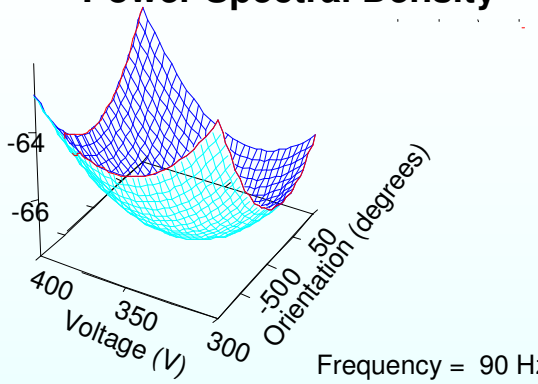


Graphics Viewing

How Is Data Used?

Design of Experiments, SPC, Mathematical Modeling

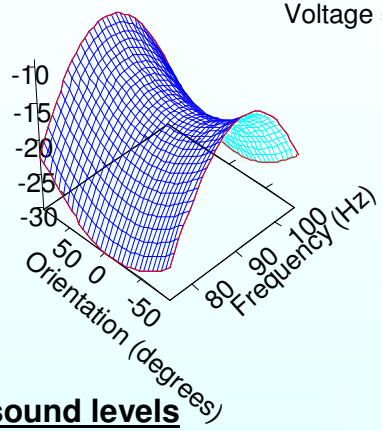
Power Spectral Density

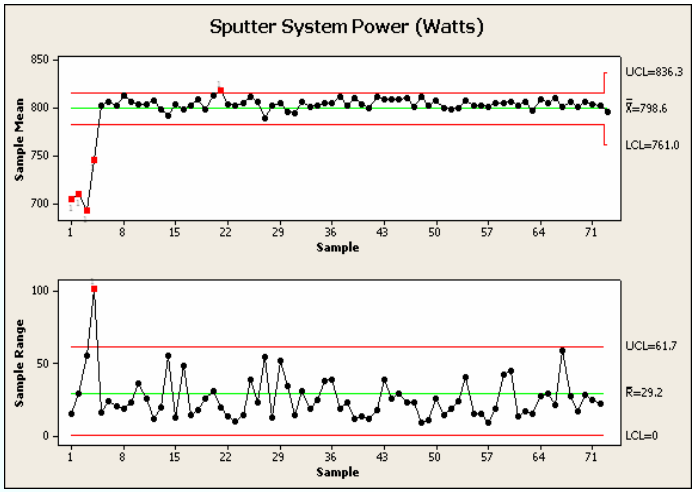


Frequency = 90 Hz

Sound Intensity

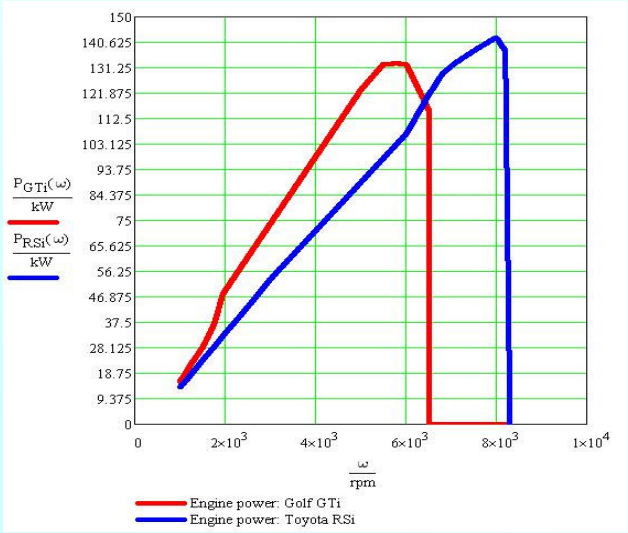
Voltage = 350 V





Power Supply Power Output Control Chart

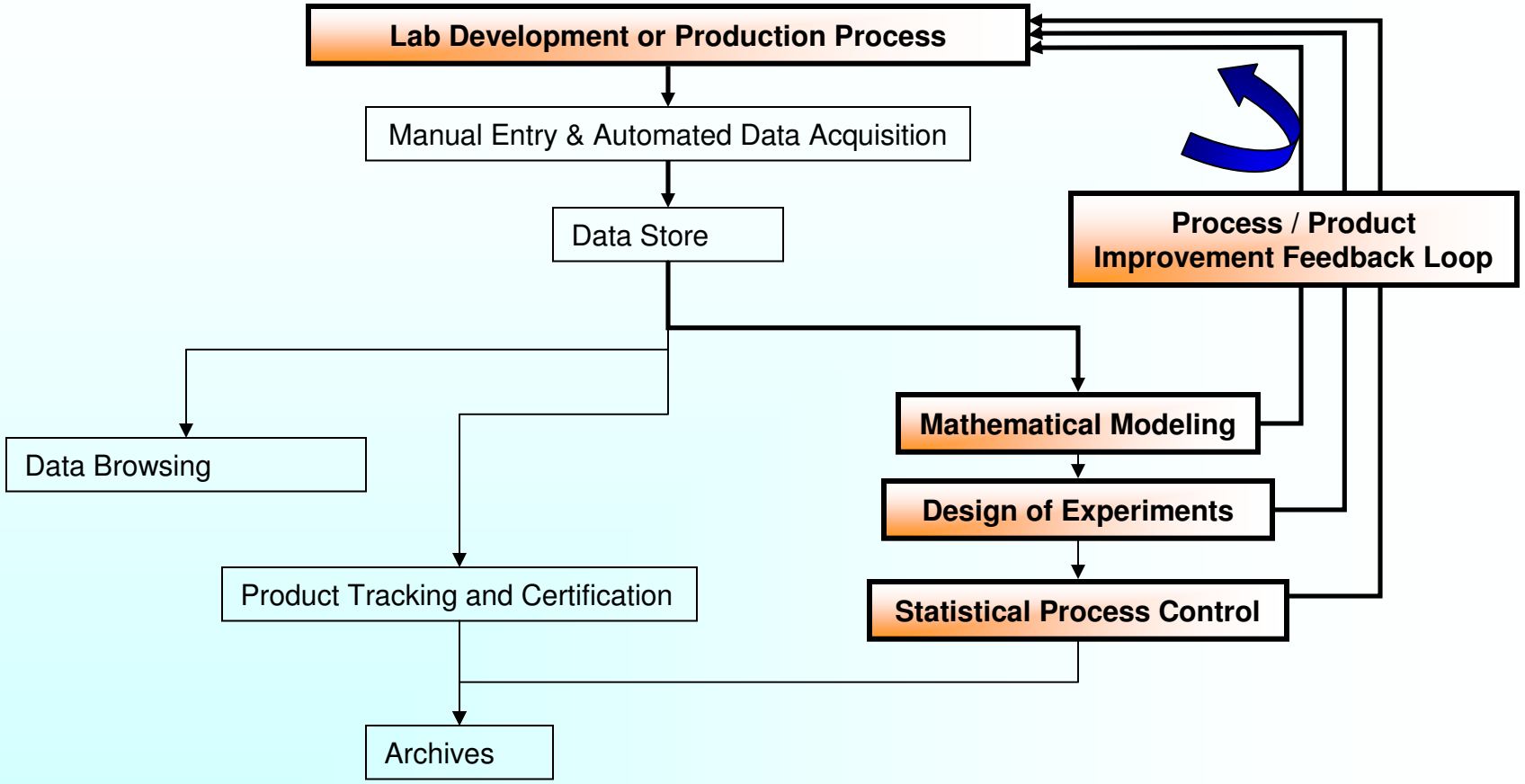
3 Factor Analysis of development product sound levels



MathCad Data Analysis

What Does It Do For You?

Quantitative feedback drives process / product improvements



How Much Does It Cost?*

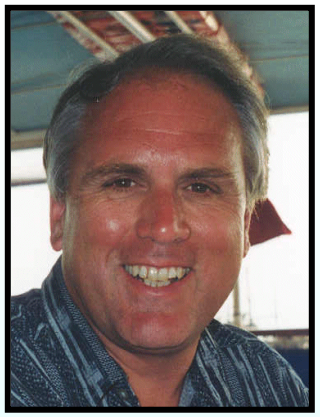
Full Service option: ~$2500 first month, +$500 per month ongoing
- ~$150 per month - DAQ and Server rental (floor PC not included)
- $1,500 – initial installation (complete)
- $500 - initial DOE and SPC application
- $200 per month - DAQ and DBMS support (5days x 9 hours/day)

Lowest Cost option: ~$1650 first month, +$150 per month ongoing
- ~$150 per month - DAQ and Server rental
- $1,500 – initial installation (complete)
- User provided PC in process area or lab to host DAQ
- User provided PC to host DBMS Service

*Estimates Only – 32 DAC, 16 DIO, 2 high speed counter typical. Other applications may vary.

Additional Services Available: $72/hour, time and material, travel
- DAQ extensions, extended program features
- Extended browser functionality. Enterprise DB integration
- Extended DOE/SPC applications beyond initial
- Calibration, transducer application development
- Land line wiring
- Enhanced Data Security, beyond basic capability provided (e.g. 64bit encryption)

Who Does It?



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